

5S

5S

SEIRI
整理
SORT

SEITON
整理
SET IN ORDER

SEISOU
清掃
SHINE

SEIRI
整理
SORT

SEITON
整理
SET IN ORDER

SEISOU
清掃
SHINE

SEIKETSU
清潔
STANDARDIZE

SHITSUKE
躰
SELF-DISCIPLINE

SEIKETSU
清潔
STANDARDIZE

SHITSUKE
躰
SELF-DISCIPLINE