

# 5S

**SEIRI**  
**整理**  
**SORT**

**SEITON**  
**整頓**  
**SET IN ORDER**

**SEISOU**  
**清掃**  
**SHINE**

**SEIKETSU**  
**清潔**  
**STANDARDIZE**

**SHITSUKE**  
**躰**  
**SELF-DISCIPLINE**